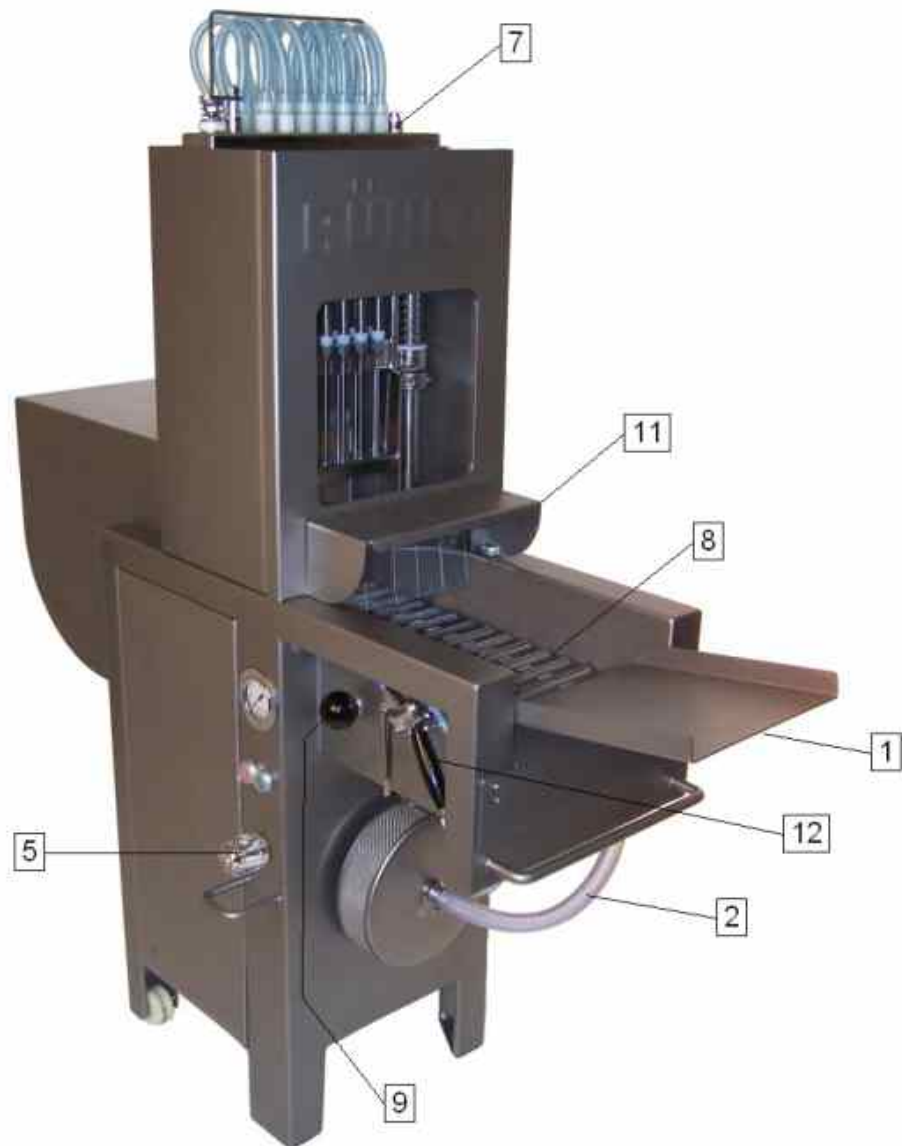


Spare parts list

PR 15



PR 15

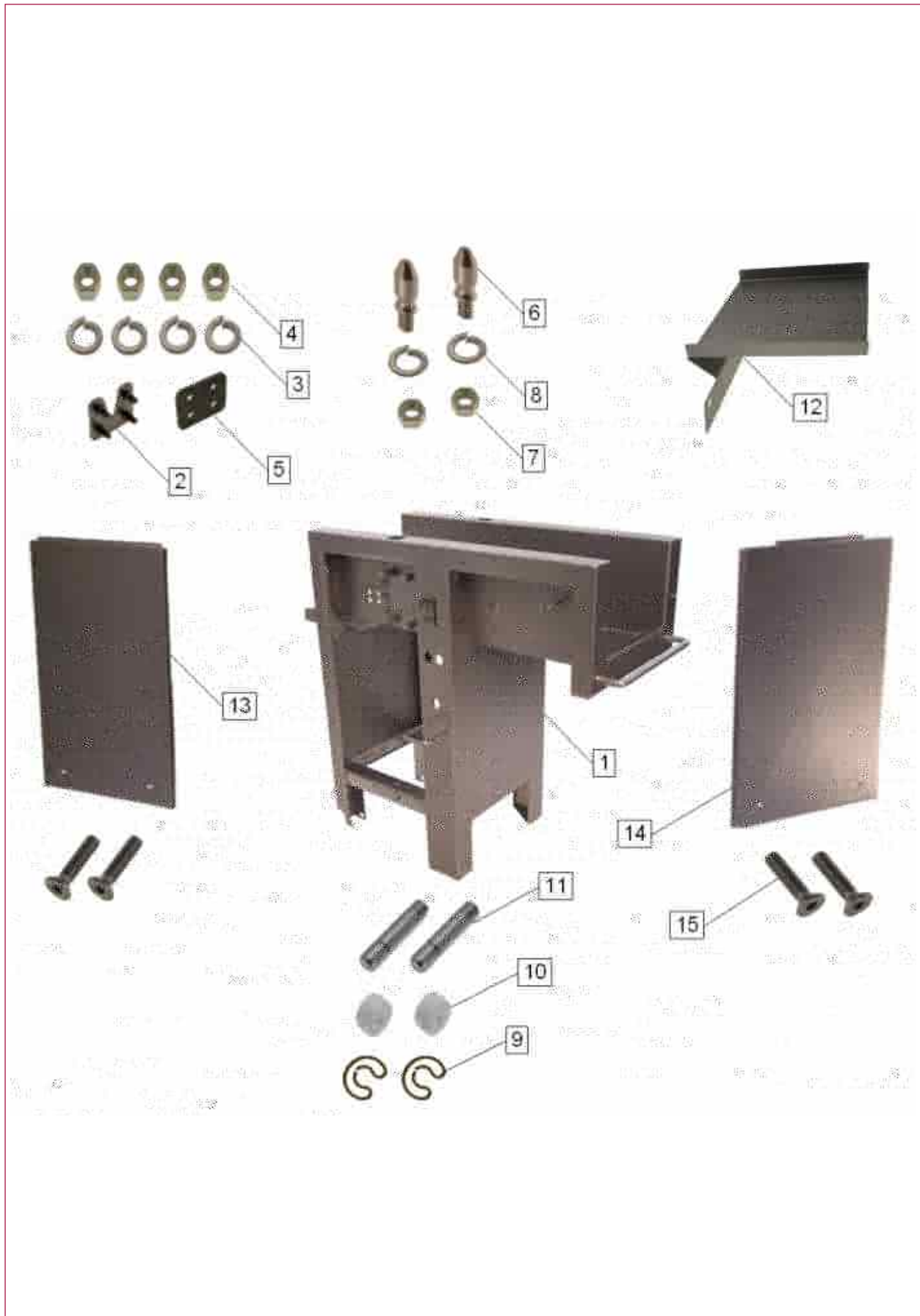


PR 15

		1	107004	rack	1 Stk
		2			

		12	F41820	Hand sprayer	1	Stk

1 - rack - 107004



1 - rack - 107004



2

F41802

Bracket

2 Stk



3

F24031

Spring lock washer

8 Stk



4

F20203

Hexagonal nut

8 Stk



5

F21853

plate / sheet

2 Stk

2 - Hose laying - 107005



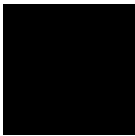
2 - Hose laying - 107005

		1	F40005	Filter	1	Stk
		2	F27648	Hose	1500	mm
		3	F27648	Hose	1050	mm
		4	F27648	Hose	700	mm
		5	F27648	Hose	500	mm
		6	F20165	Hose clamp	7	Stk
		7	F21323	Hose clamp	1	Stk

1 - Filter - F40005



1 - Filter - F40005

		2	F26215	Connector suction filter Ø 19	1	Stk

3 - Ratchet free-wheel - 107016



3 - Ratchet free-wheel - 107016

		1	F41085	Ratchet free wheel cpl.	1	Stk
		2	F23309	Socket	1	Stk

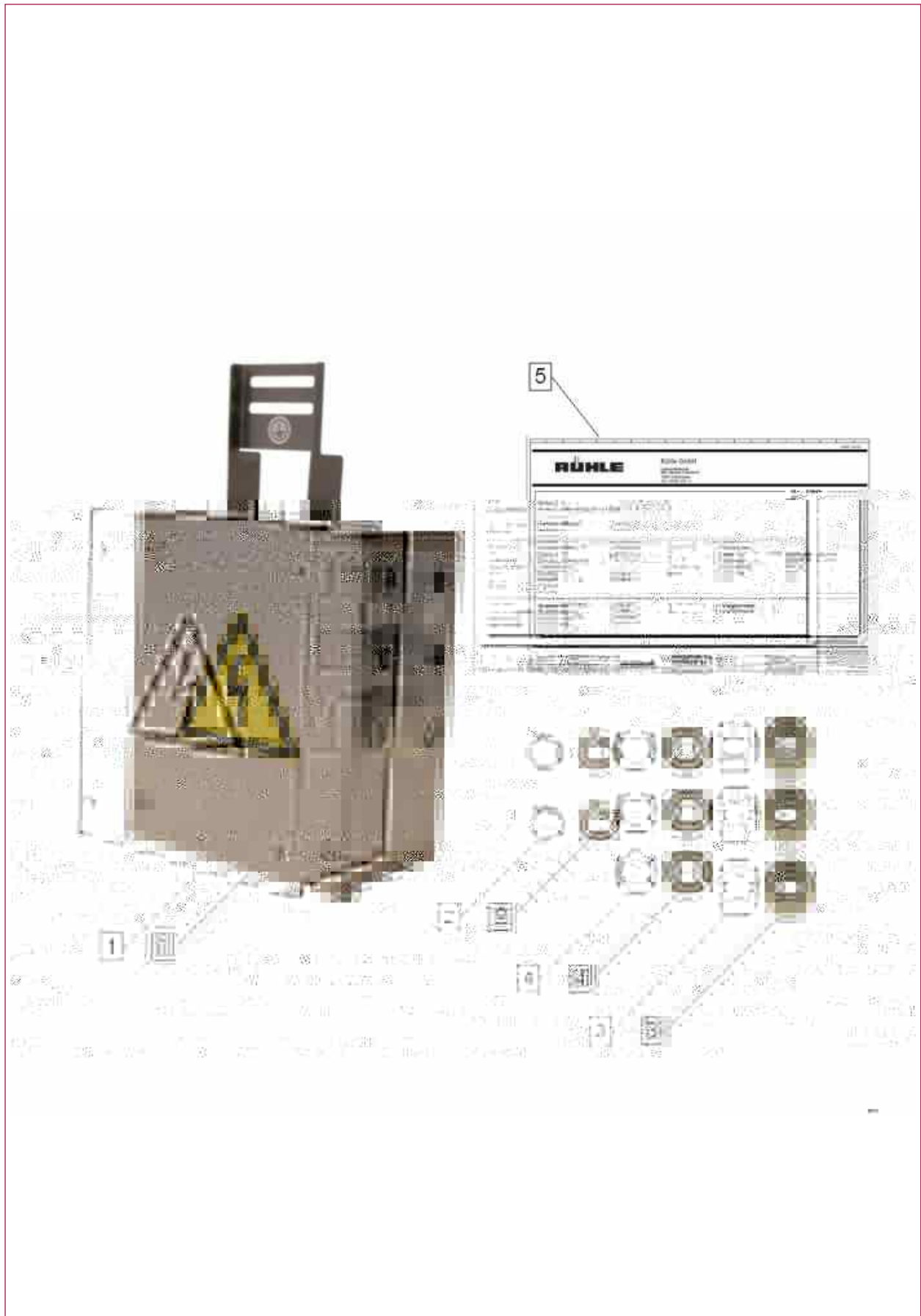
1 - Ratchet free wheel cpl. - F41085



1 - Ratchet free wheel cpl. - F41085

		1	F40184	Ratchet free-wheel	1	Stk
		2	F20251	Flange	1	Stk
		3	F20252	plate / sheet	1	Stk
		4	F20253	plate / sheet	1	Stk
		5	F20255	bolt	1	Stk
		6	F20263	Locking ring	1	Stk
		7	F20690	Tensioning pin	2	Stk
		8	F21788	bolt	1	Stk
		9	F23692	Radial shaft seal	1	Stk
		10	F20247	Flange	1	Stk
		11	F26538	Lift solenoid	1	Stk

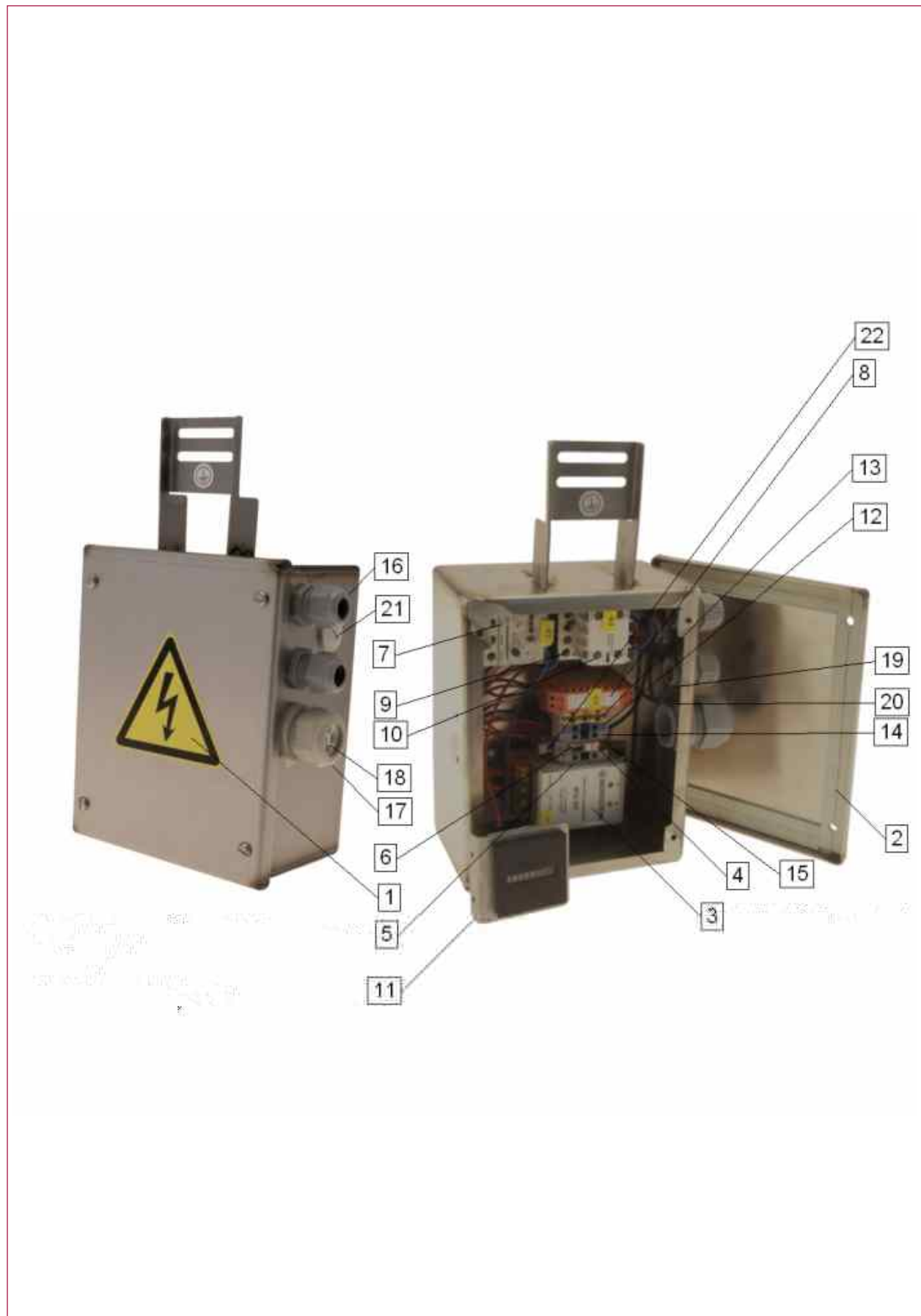
4 - switch box - 107009



4 - switch box - 107009

		1	F458490	Switch box	1	Stk
		2	F24031	Spring lock washer	2	Stk
		3	F20203	Hexagonal nut	3	Stk
		4	F20258	Washer	3	Stk
		5	101278	Circuit diagram	1	Stk

1 - Switch box - F458490



1 - Switch box - F458490

	1	F10131	Sticker	1	Stk	
	2	F20664	Seal	400	mm	
	3	F20286	Monitoring unit	1	Stk	
	4	F20723	Fuse terminal grey	1	Stk	
	5	F27065	Side plate grey	1	Stk	
	6	F26053	Fuse 2.0 AT	2	Stk	
	7	F22287	Motor protect relay 2.6 -3.7 A	1	Stk	
	8	F20285	Rectifier	1	Stk	
	9	F27095	Power contactor 230VAC	1	Stk	
	10	F27098	Aux. switch block	1	Stk	
	11	F26382	Counter - operating hours 230V	1	Stk	

		12	F21960	Terminal - 1x, blue	1	Stk
		13	F20903	Protective conductor terminal	2	Stk
		14	F20301	Terminal - 1x, grey	2	Stk
		15	F27727	Side plate grey	1	Stk
		16	F29058	Cable gland	2	Stk
		17	F25978	Cable gland	1	Stk
		18	F240172	Sealing ring	1	Stk
		19	F25780	Hexagonal nut	3	Stk
		20	F24720	Hexagonal nut	1	Stk
		21	F26115	blank plug	1	Stk
		22	F28278	End terminal	1	Stk

5 - Control unit - 107001et



5 - Control unit - 107001et

		1	F41648	Pressure gauge	1	Stk
		2	F41658	valve unit	1	Stk
		3	104646	Cover hood	1	Stk
		4	F41598a	Pushbutton	1	Stk

1 - Pressure gauge - F41648



1 - Pressure gauge - F41648

		1	F23492	Countersunk screw	3	Stk
		2	F26571	Pressure gauge	1	Stk
		3	F444689	Connector	1	Stk
		4	F20171	Hose	1	Stk
		5	F20164	Hose clamp	1	Stk

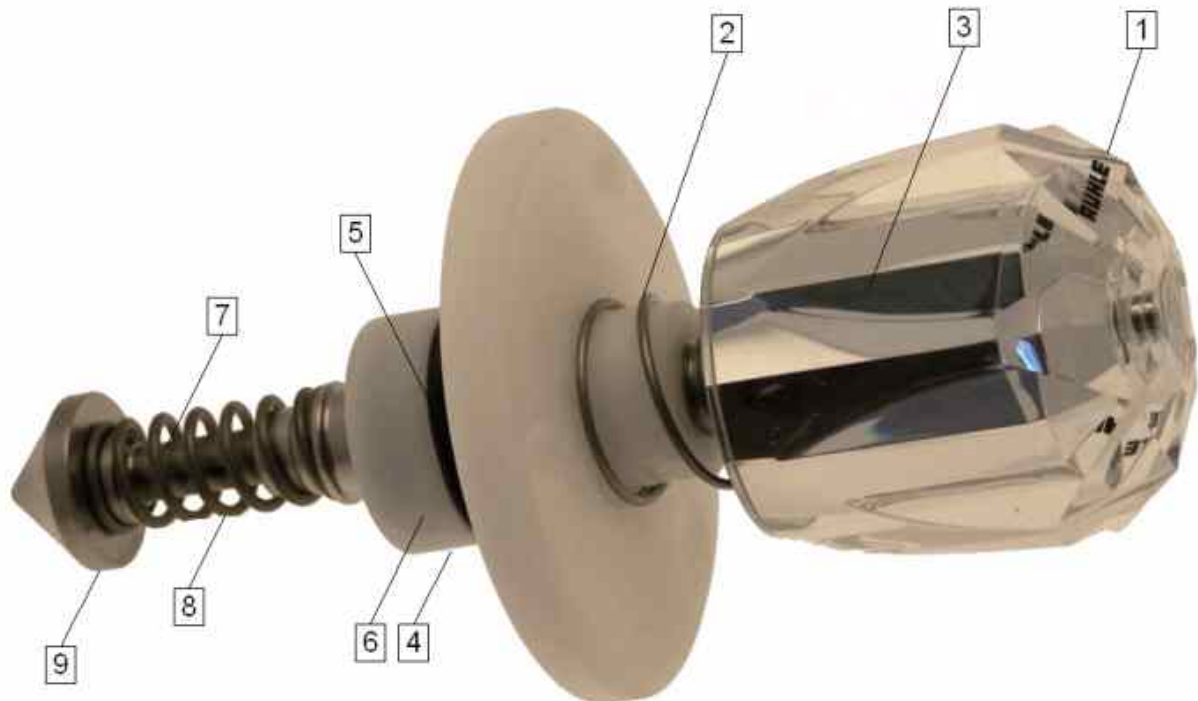
2 - valve unit - F41658



2 - valve unit - F41658

		1	F20259	Hexagonal nut	2	Stk
		2	F21260	Spring lock washer	2	Stk
		3	F22888	Washer	2	Stk
		4	F41547	Housing	1	Stk
		5	F20143	plate / sheet	1	Stk
		6	F40024	Flow control valve	1	Stk

6 - Flow control valve - F40024



6 - Flow control valve - F40024

		1	F41722	Grohe adjusting handle	1	Stk
		2	F22560	Pressure spring	1	Stk
		5	F29317	O-ring	1	Stk
		6	F22570	Radial shaft seal	1	Stk
		8	F20144	Pressure spring	1	Stk

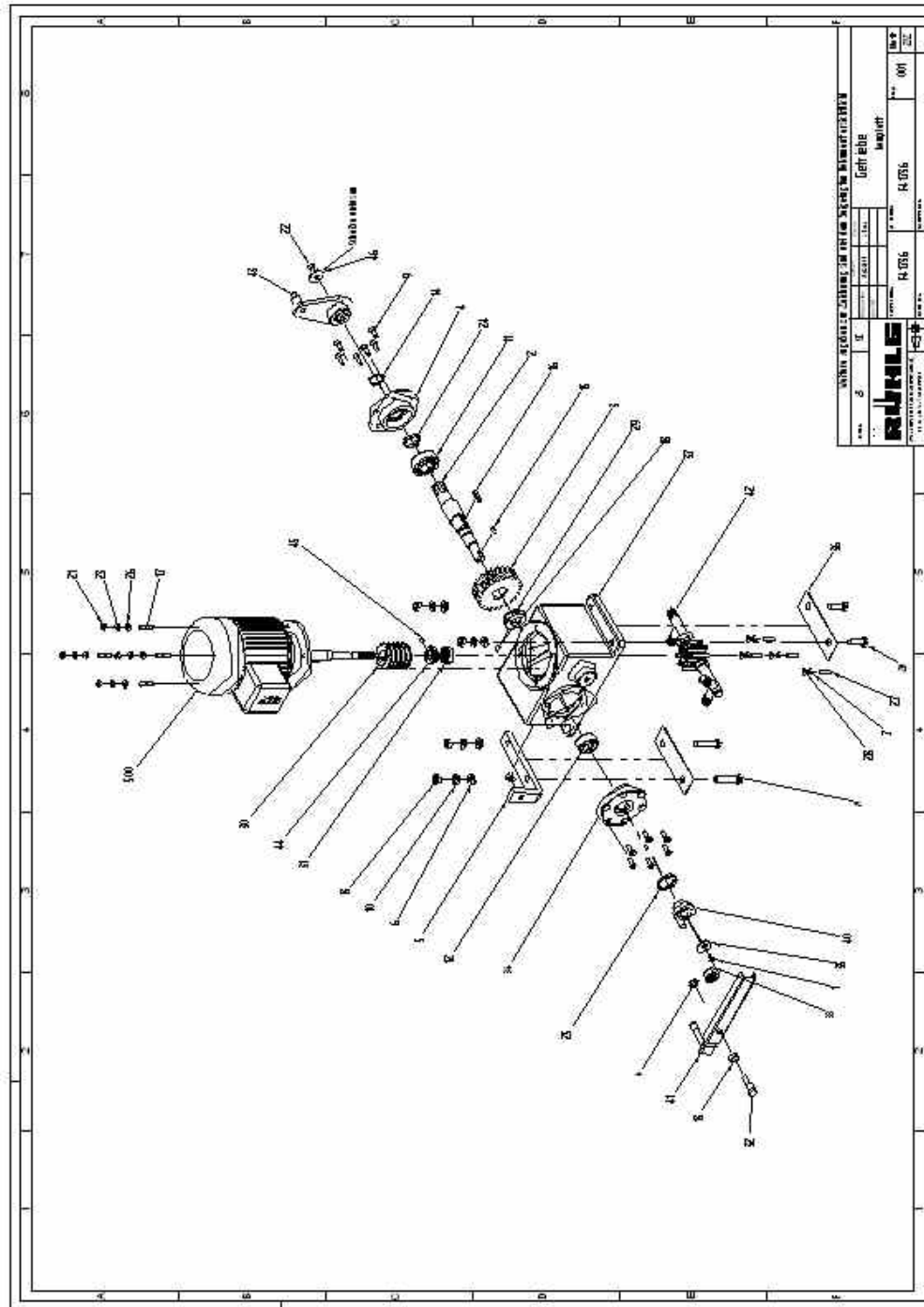
6 - drive - 107007



6 - drive - 107007

		1	F41736	Gear box	1	Stk
		2	F457727	Connecting rod	1	Stk
		3	F41660	Traverse	1	Stk
		4	F457729	Connecting rod	1	Stk
		5	F447392	Cable for main drive	1	Stk
		6	F21262	Annular spring	2	Stk

1 - Gear box - F41736



1 - Gear box - F41736

		11	F20211	Grooved ball bearing	1	Stk
		12	F20213	Tapered ball bearing	1	Stk
		14	F20217	Locking ring	1	Stk
		24	F21309	Radial shaft seal	1	Stk
		25	F21345	Radial shaft seal	1	Stk
		28	F24031	Spring lock washer	4	Stk
		31	F26569	Grooved ball bearing	1	Stk
		33	F27788	Tapered ball bearing	1	Stk
		36	F257892	Plate	2	Stk
		37	F28643	Gear box PR 9/10/15 empty	1	Stk
		38	F10002	Oil	0,4	ltr

		39	F10140	Low-viscosity grease	1,5	ltr
		40	F40029	Eccentric tappet	1	Stk
		41	F40031	Forward feed	1	Stk
		42	F40254	Impeller pump	1	Stk
		43	F41082	Lever	1	Stk
		500	F20276	Gear motor	1	Stk

42 - Impeller pump - F40254



42 - Impeller pump - F40254

		5	F20155	Impeller M 401	1	Stk
		6	F41281	Sealing set	1	Stk

2 - Connecting rod - F457727



2 - Connecting rod - F457727

		1	F20189	Shaft	1	Stk
		2	F20205	Hexagonal nut	2	Stk
		3	F20215	joint bearing	2	Stk

4 - Connecting rod - F457729



4 - Connecting rod - F457729

		1	F20190	Shaft	1	Stk
		2	F20450	Hexagonal nut	2	Stk
		3	F20216	joint bearing	2	Stk

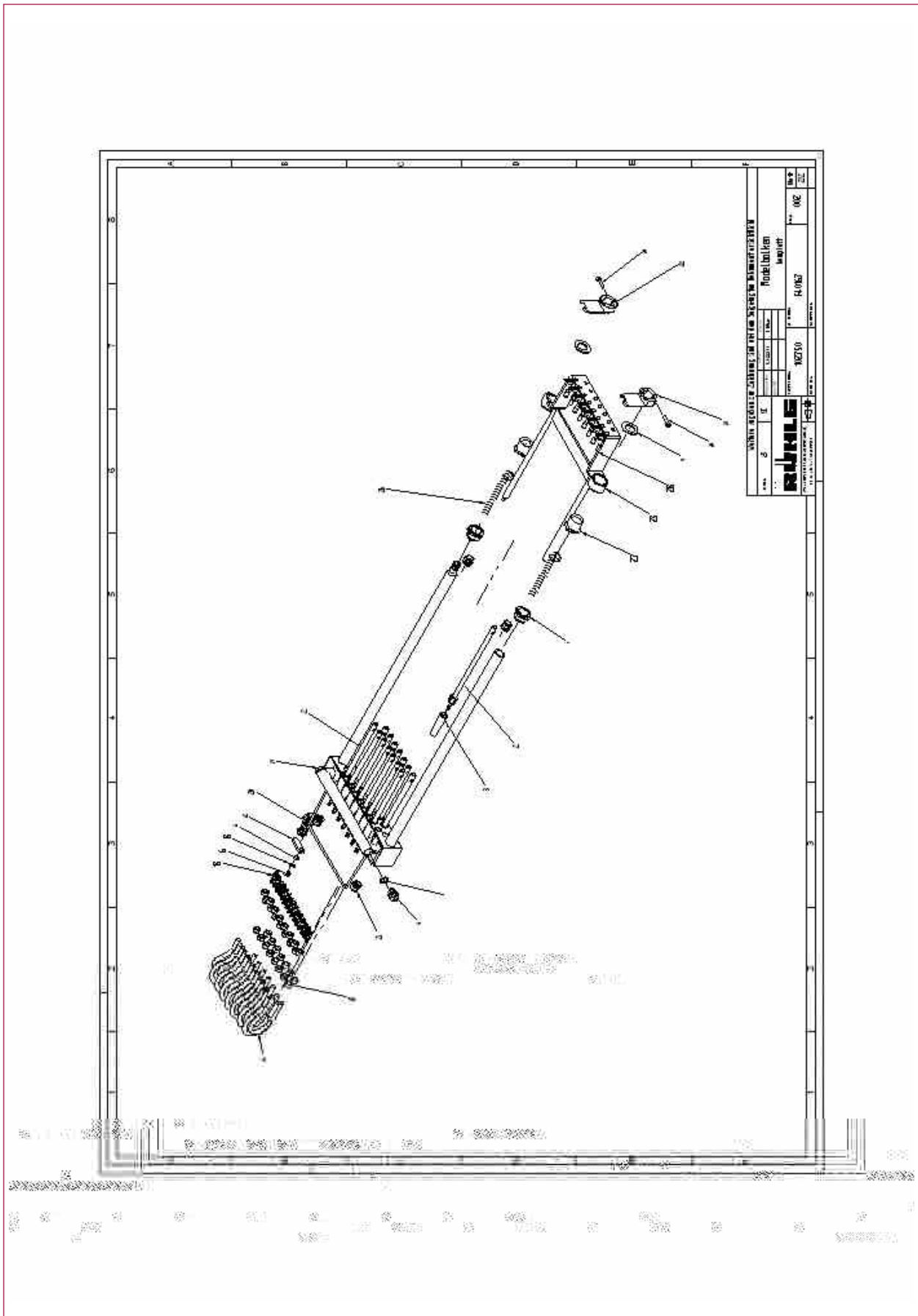
7 - Needle beam Needle beam Needle beam - 107015



7 - Needle beam Needle beam Needle beam - 107015

		1	102750	Needle beam	1	Stk
		2	F457750	Guide	2	Stk
		3	F41300	Guide	2	Stk
		4	F26625	Plate	1	Stk
		5	F20114	Pressure spring	15	Stk
		6	F21307	Ring	15	Stk
		7	F27790	Clamping ring	15	Stk
		8	F20117	Curing needle	15	Stk

1 - Needle beam - 102750

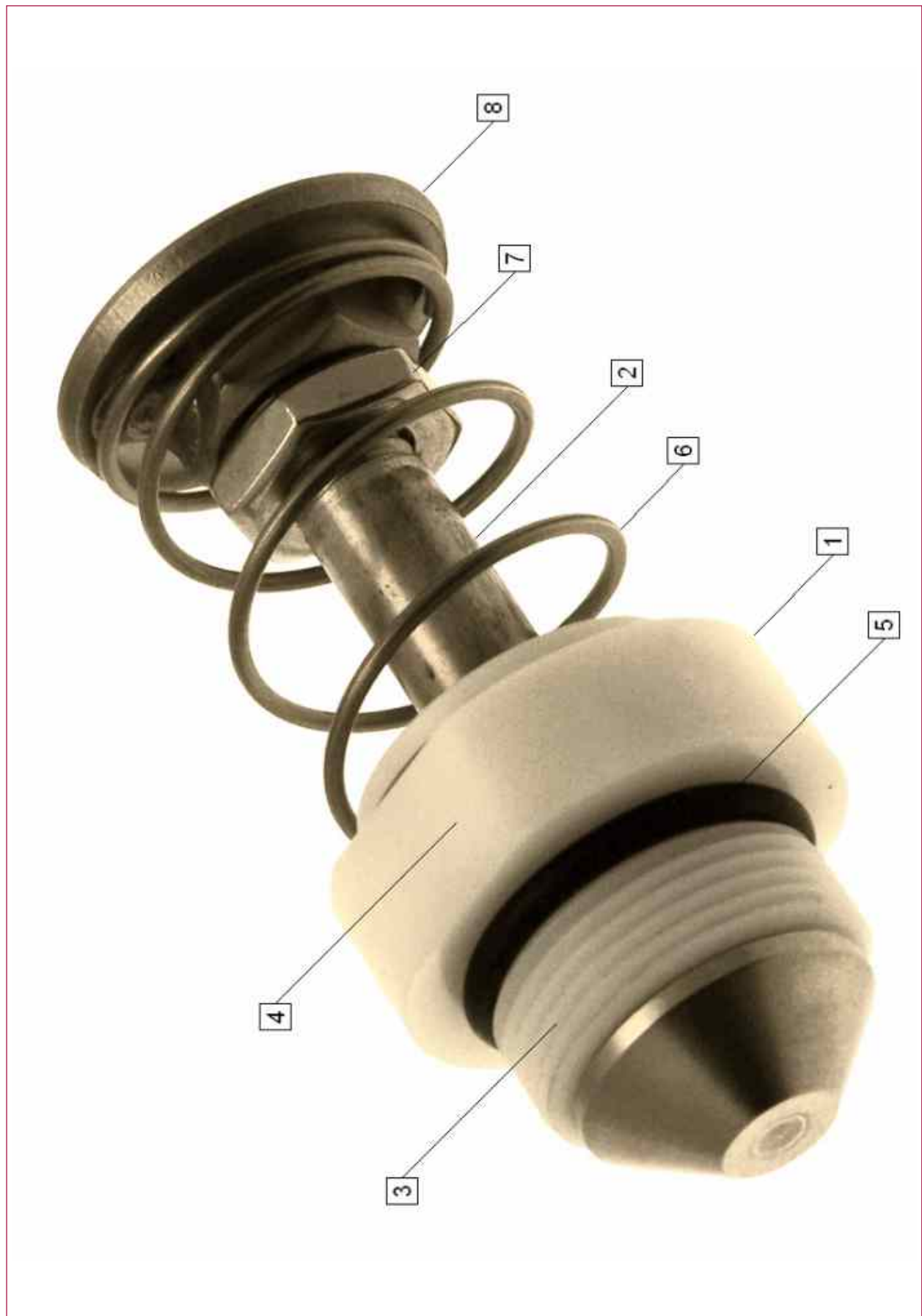


1 - Needle beam - 102750

		2	100349	Tube	15	Stk
		3	F20122	bushing	15	Stk
		4	F20127	Plug	1	Stk
		6	F20134	Cap nut	1	Stk
		7	F20137	O-ring	1	Stk
		9	F21299	Seal	2	Stk
		12	F23255	plate / sheet	1	Stk
		13	F23502	Coupling	15	Stk
		14	F20171	Hose	15	Stk
		15	F27791	Clamping ring	30	Stk
		18	F457740	Clamping ring	1	Stk

		20	105521	valve unit	1	Stk
		21	F41302	Cable gland	4	Stk
		22	F457742	Clamping ring	1	Stk
		26	F20112	Pressure spring	2	Stk
		27	F21306	bushing	2	Stk
		28	F20121	bushing	15	Stk

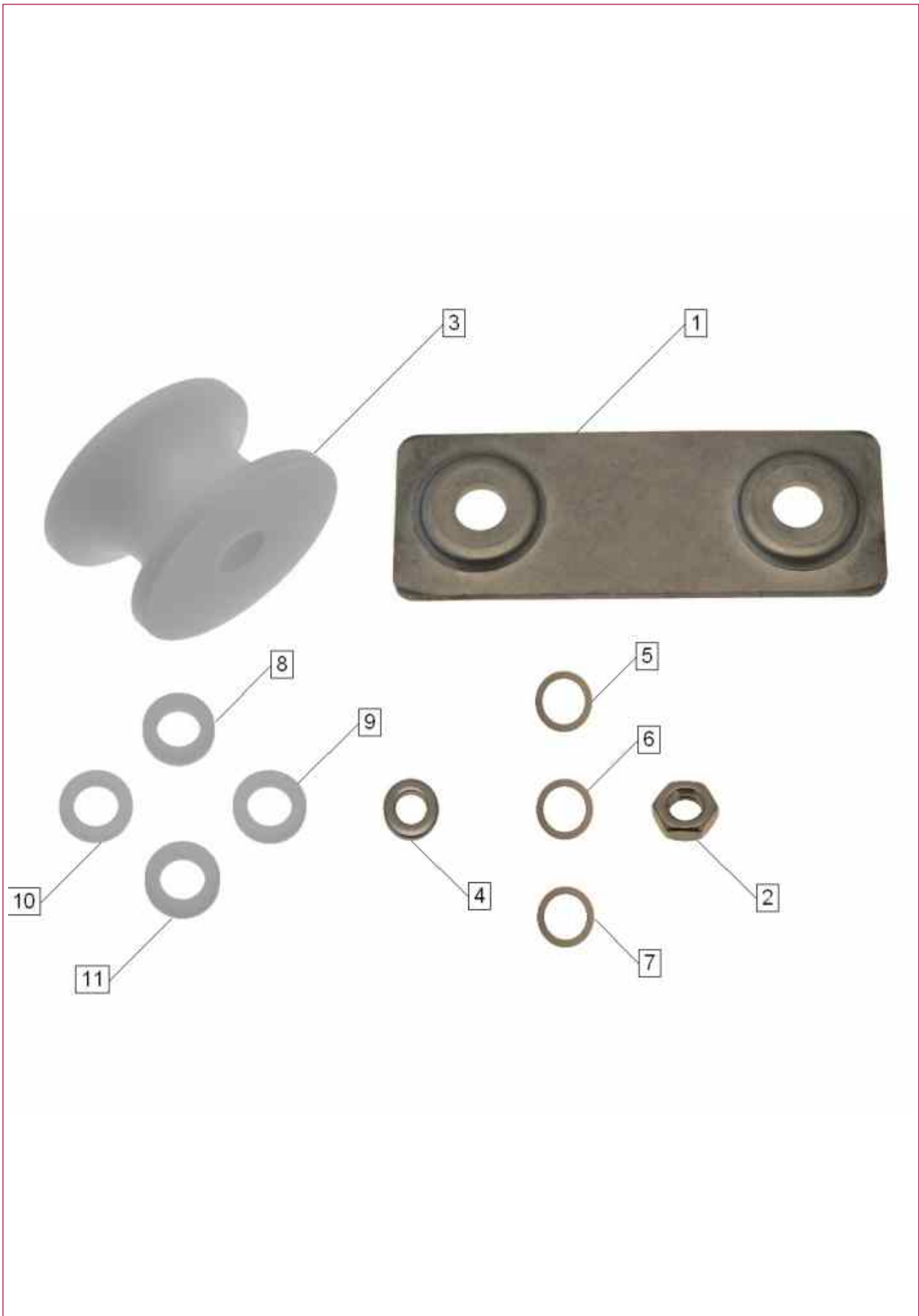
20 - valve unit - 105521



20 - valve unit - 105521

		3	F20129	Radial shaft seal	1	Stk
		5	F20138	O-ring	1	Stk
		6	F22560	Pressure spring	1	Stk

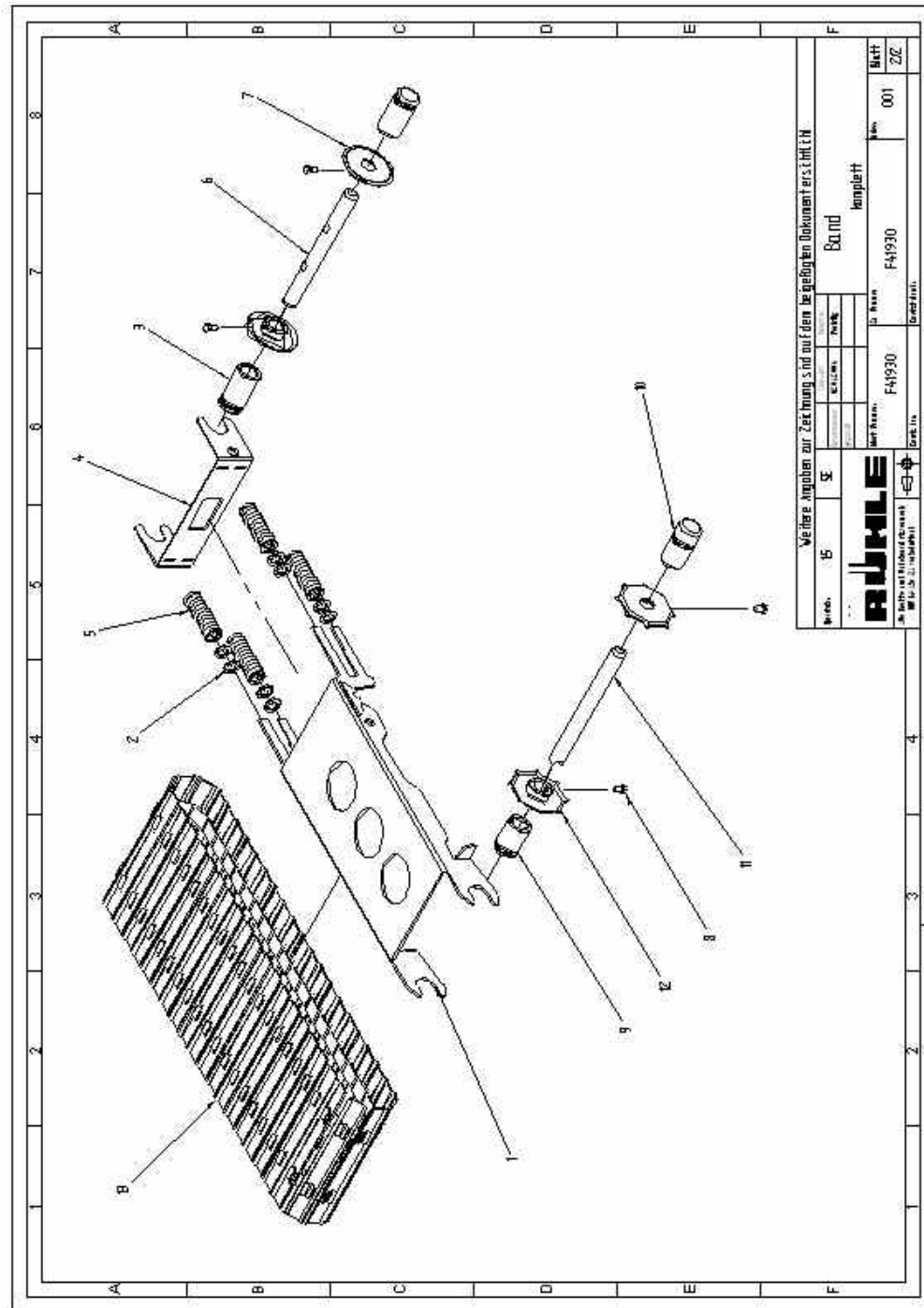
2 - Guide - F457750



2 - Guide - F457750

		1	F20041	plate / sheet	2	Stk
		2	F20047	Hexagonal nut	4	Stk
		3	F22333	Rolle	4	Stk
		4	F22916	Washer	4	Stk
		5	F26948	Compensating disc	4	Stk
		6	F26948a	Compensating disc	4	Stk
		7	F26948b	Compensating disc	4	Stk
		8	F28958	Ring	4	Stk
		9	F28959	Ring	4	Stk
		10	F28960	Ring	4	Stk
		11	F28961	Ring	4	Stk

8 - Conveyor belt - F41930



8 - Conveyor belt - F41930

		2	F21267	Disc	16	Stk
		3	F27848	bushing	2	Stk
		5	F21278	Pressure spring	4	Stk
		6	F20071	Shaft	1	Stk
		7	F40166	Disc	2	Stk
		8	F21281	Hexagonal bolt	4	Stk
		9	F21848	bushing	1	Stk
		10	F27700	bushing	1	Stk
		11	F20069	Shaft	1	Stk
		12	F41931	Disc	2	Stk
		13	F40013	Conveyor belt	1	Stk

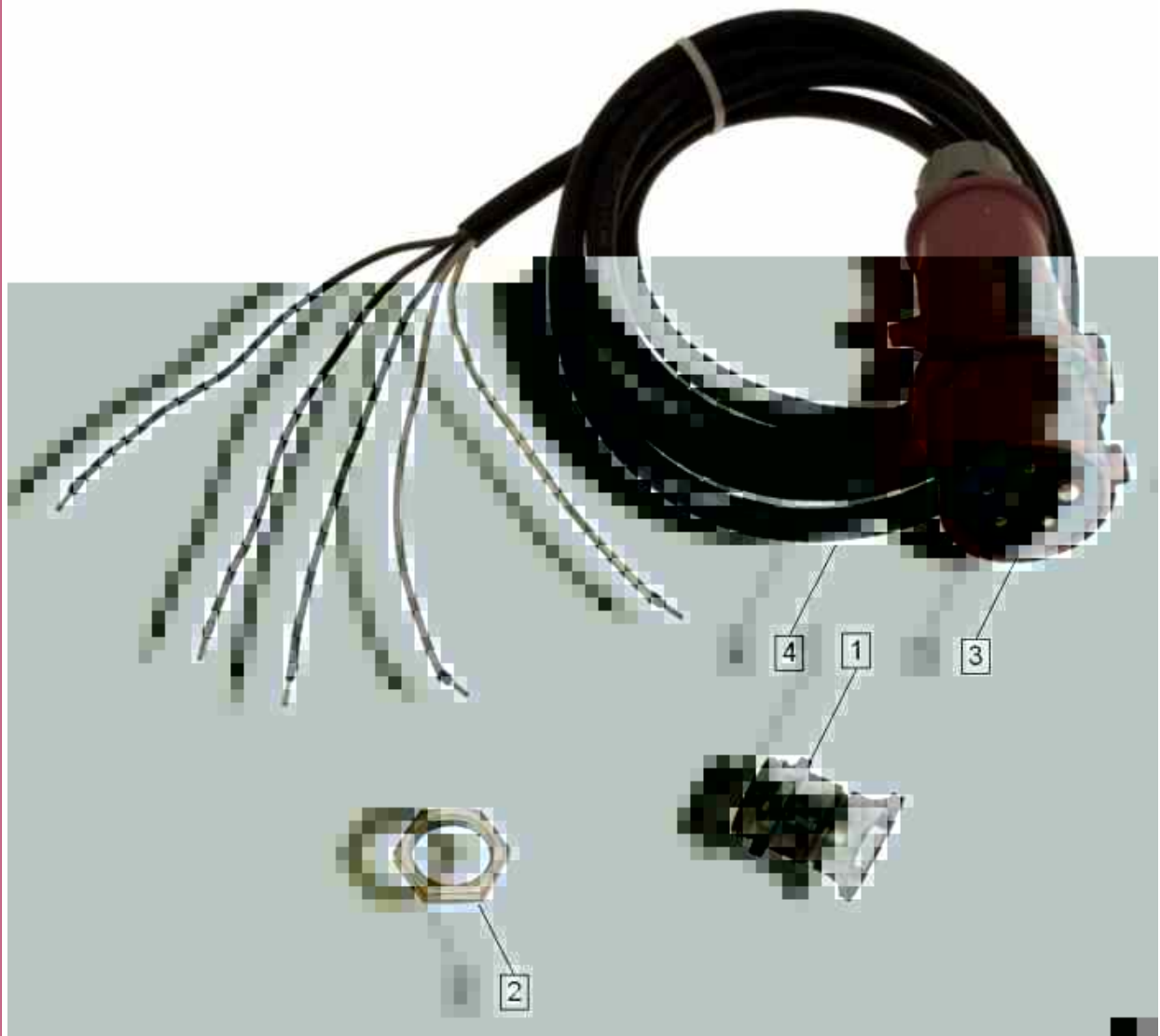
13 - Conveyor belt - F40013



13 - Conveyor belt - F40013

		1	F20080	Profile	44	Stk
		2	F20081	Lug	88	Stk

10 - feed cable - 107011



10 - feed cable - 107011

		1	F242947	Cable gland	1	Stk
		2	F29060	Hexagonal nut	1	Stk
		3	F26441	CEE socket	1	Stk
		4	F22457	Cable	3700	mm

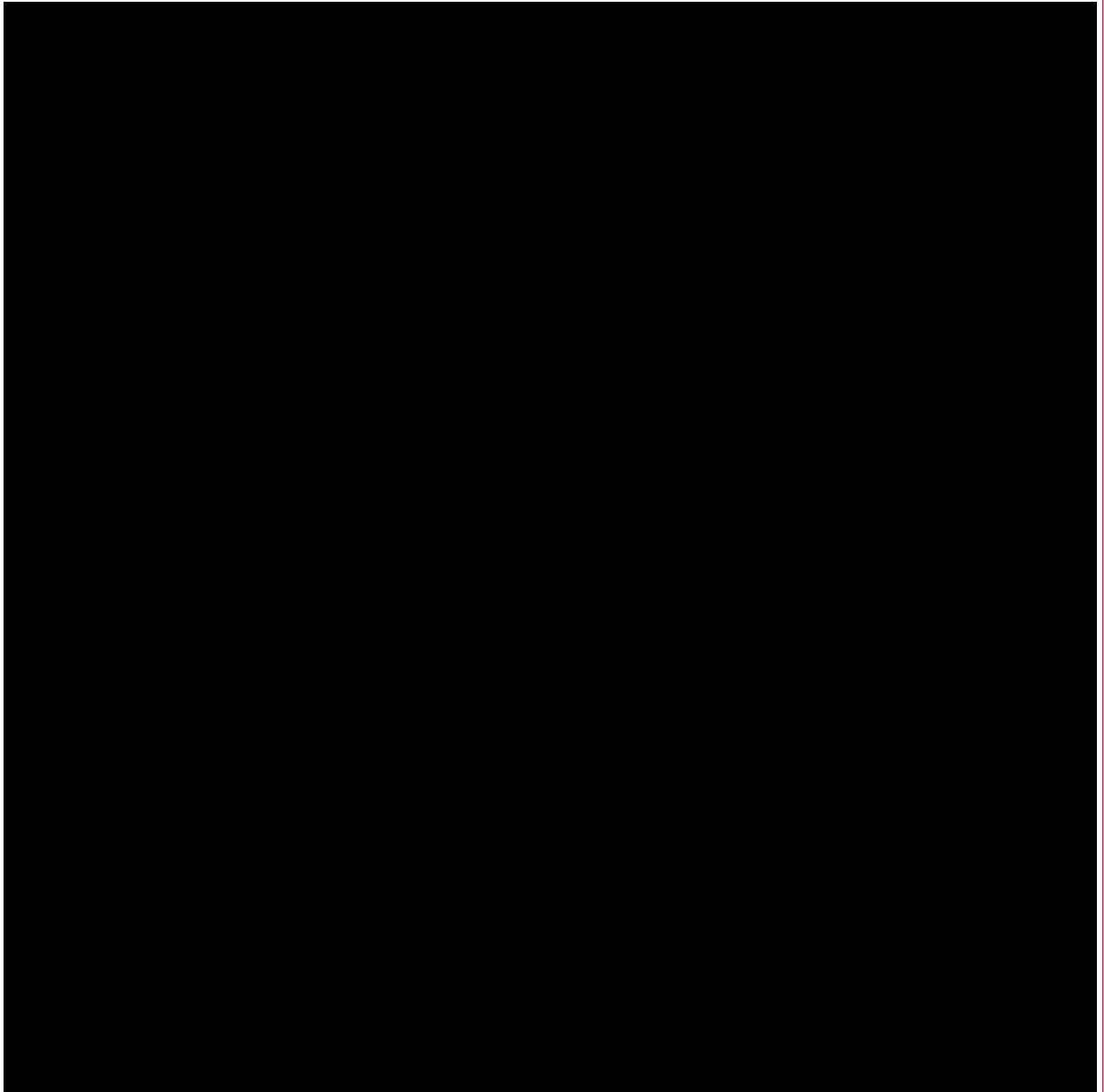
11 - Hood - F457734et



11 - Hood - F457734et

		1	F20063	Perspex window	1	Stk
		2	F24650	Splash guard	1	Stk
		3	F20062	Splash guard	1	Stk
		4	F20741	Solenoid switch	1	Stk
		5	F20060	Solenoid	1	Stk

12 - Hand sprayer - F41820



12 - Hand sprayer - F41820

		1	F27964	Hand sprayer	1	Stk
		2	F26673	Curing needle	1	Stk
		3	F26944	Ring	2	Stk
		4	F27665	Hose	2,5	m
		5	F20164	Hose clamp	2	Stk
		6	F257748	Profile	1	Stk
		7	F24031	Spring lock washer	1	Stk
		8	F20258	Washer	1	Stk
		9	F20203	Hexagonal nut	1	Stk