

Spare parts list

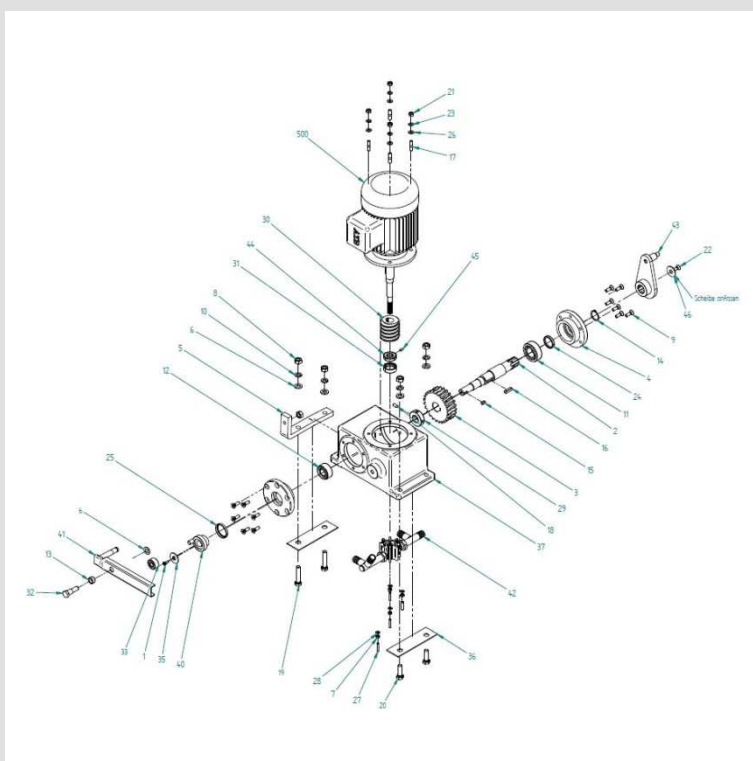
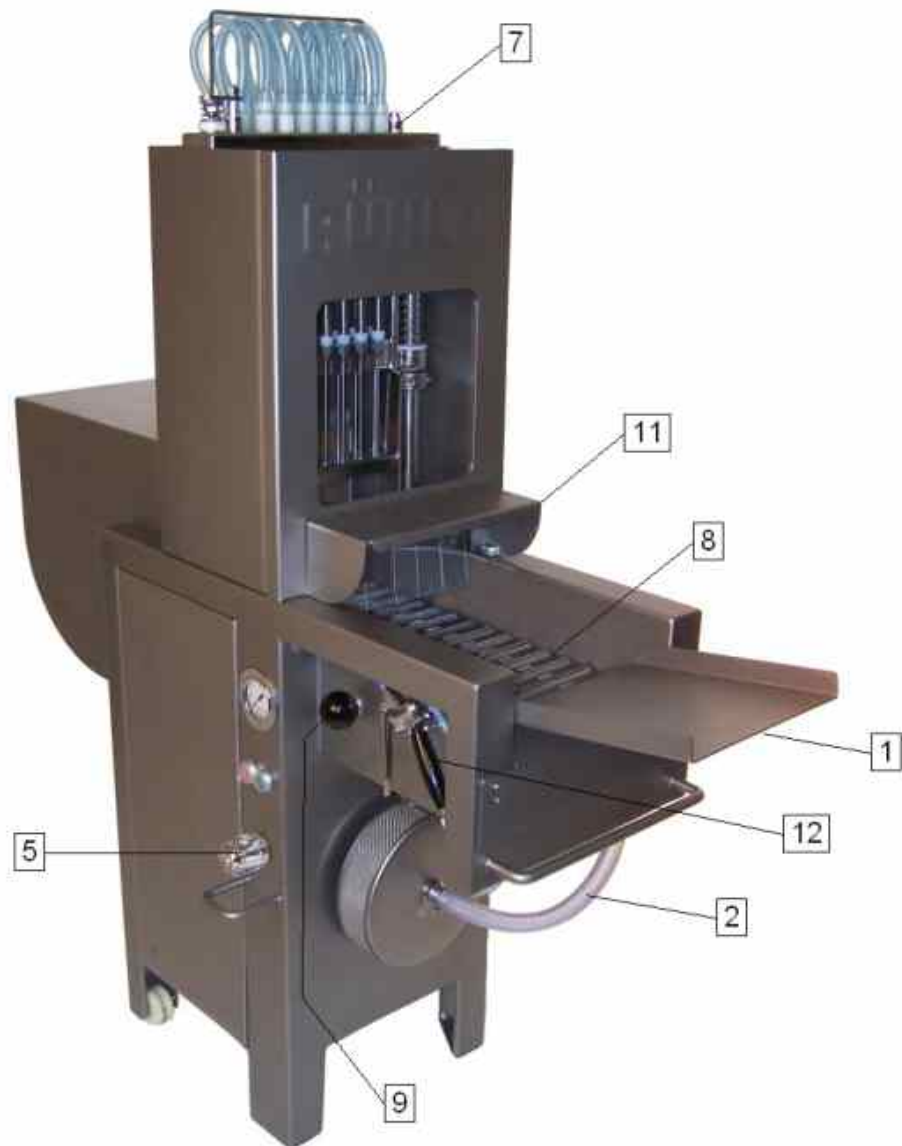


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PR 8

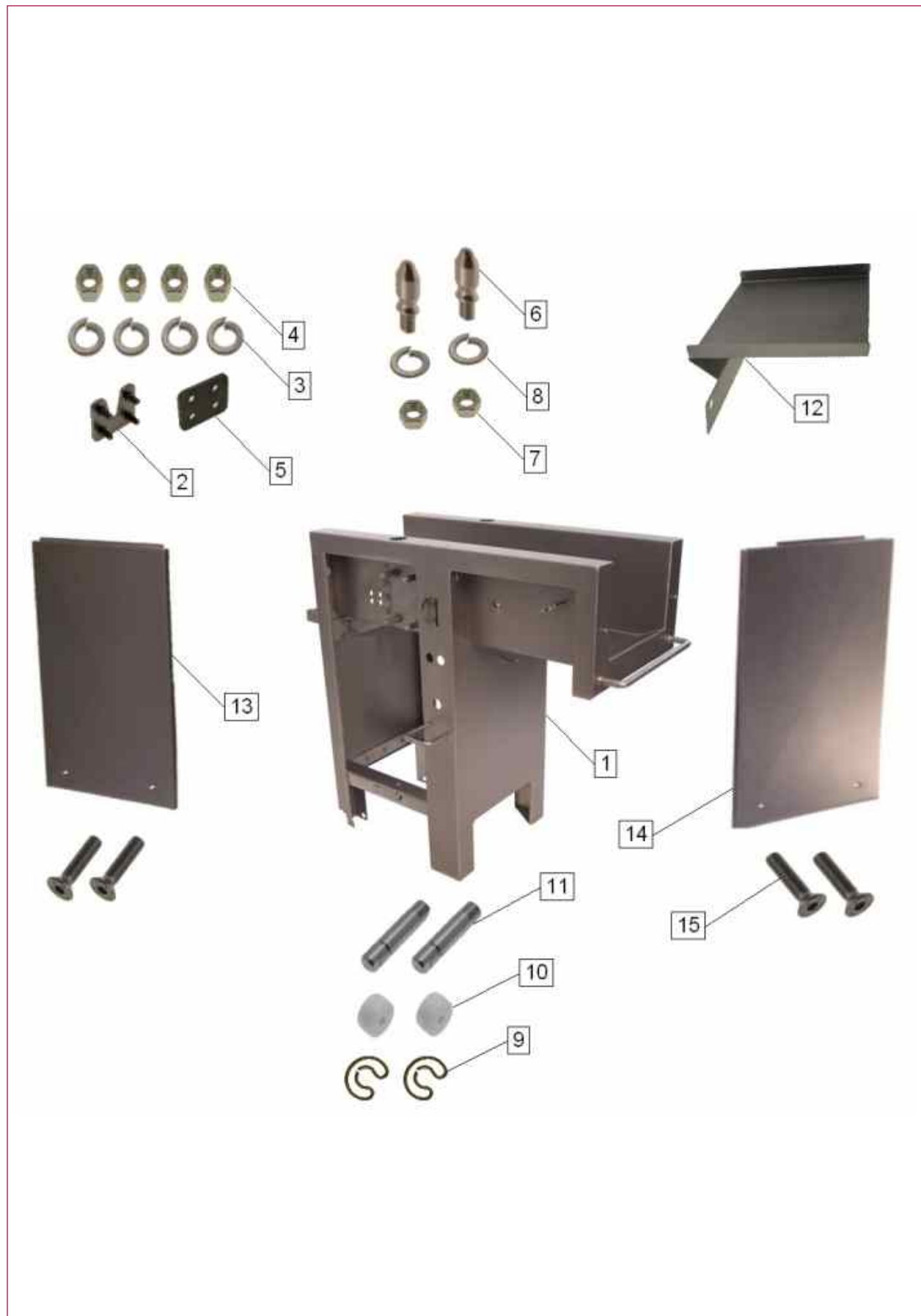


PR 8

		Position No.	Part No.	Designation	Quantity	
		1	107004	rack PR 8 - 15	1 Stk	
		2	107005	Hose laying PR 8 - 15	1 Stk	
		3	107016	Ratchet free-wheel PR 8 - 15	1 Stk	
		4	107009	switch box PR 8 - 15	1 Stk	
		5	107001et	Control unit PR 8 - 15	1 Stk	
		6	107007	drive PR 8 - 15	1 Stk	
		7	107014	Needle beam Needle beam Needle beam PR 15	1 Stk	
		8	F41930	Conveyor belt PR 8 - 15	1 Stk	
		9	F41932	Fixation PR 8 - 15	1 Stk	
		10	107011	feed cable PR 8 - 20	1 Stk	
		11	F457734et	Hood PR 8 - 15	1 Stk	

		Position No.	Part No.	Designation	Quantity	
		12	F41820	Hand sprayer PR 8 - 20	1 Stk	

1 - rack - 107004



1 - rack - 107004

		Position No.	Part No.	Designation	Quantity	
		2	F41802	Bracket PR 8 - 20	2 Stk	
		3	F24031	Spring lock washer DIN127 B 6	8 Stk	
		4	F20203	Hexagonal nut DIN934 M 6	8 Stk	
		5	F21853	plate / sheet 62 x 47 x 4	2 Stk	
		6	F21869	bolt Ø 12 x 33	2 Stk	
		7	F20259	Hexagonal nut DIN934 M 8	2 Stk	
		8	F21260	Spring lock washer DIN127 B 8	2 Stk	
		9	F21262	Annular spring Ø 12 x Ø 30 x 2,2	2 Stk	
		10	F21259	Rolle Ø 16,5 x Ø 65 x 35	2 Stk	
		11	F22869	bolt Ø 16 x 70	2 Stk	
		15	F28582	Countersunk bolt DIN7991 M 6 x 25	4 Stk	

2 - Hose laying - 107005



2 - Hose laying - 107005

		Position No.	Part No.	Designation	Quantity	
		1	F40005	Filter PR 8 - 20	1 Stk	
		2	F27648	Hose Ø 19 x 5	1500 mm	
		3	F27648	Hose Ø 19 x 5	1050 mm	
		4	F27648	Hose Ø 19 x 5	700 mm	
		5	F27648	Hose Ø 19 x 5	500 mm	
		6	F20165	Hose clamp HAS 16 Ø 17-38	7 Stk	
		7	F21323	Hose clamp HAS 10 Ø 14-27	1 Stk	

1 - Filter - F40005



1 - Filter - F40005

		Position No.	Part No.	Designation	Quantity	
		2	F26215	Connector suction filter Ø 19 Ø 15 x Ø 40 x 50	1 Stk	

3 - Ratchet free-wheel - 107016



3 - Ratchet free-wheel - 107016

		Position No.	Part No.	Designation	Quantity	
		1	F41085	Ratchet free wheel cpl. PR 8 - 15	1 Stk	
		2	F23309	Socket GDM 3011	1 Stk	

1 - Ratchet free wheel cpl. - F41085



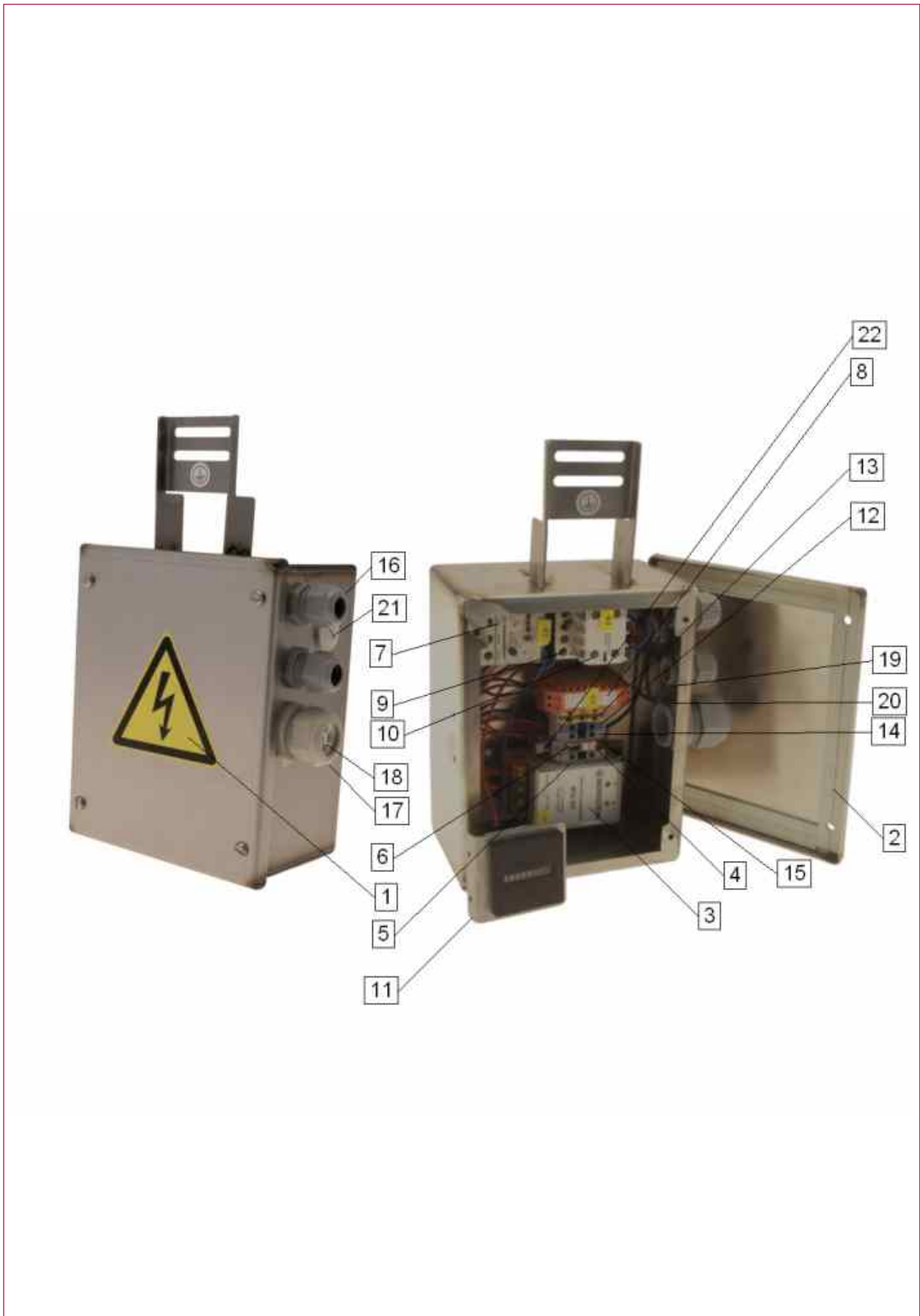
1 - Ratchet free wheel cpl. - F41085

		Position No.	Part No.	Designation	Quantity	
		1	F40184	Ratchet free-wheel PR 8 - PR 15	1 Stk	
		2	F20251	Flange Ø 25 x Ø 80 x 18	1 Stk	
		3	F20252	plate / sheet 107 x 25 x 5	1 Stk	
		4	F20253	plate / sheet 190 x 65 x 2,5	1 Stk	
		5	F20255	bolt Ø 25 x 35	1 Stk	
		6	F20263	Locking ring DIN471 Ø 35 x 1,5	1 Stk	
		7	F20690	Tensioning pin DIN1481 Ø 5 x 10	2 Stk	
		8	F21788	bolt Ø 6 x 38	1 Stk	
		9	F23692	Radial shaft seal Ø 25 x Ø 35 x 6	1 Stk	
		10	F20247	Flange Ø 35 x Ø 80 x 15,5	1 Stk	
		11	F26538	Lift solenoid GHUX 6124.01.101-22	1 Stk	

4 - switch box - 107009

		Position No.	Part No.	Designation	Quantity	
		1	F458490	Switch box PR 8 - 15	1 Stk	
		2	F24031	Spring lock washer DIN127 B 6	2 Stk	
		3	F20203	Hexagonal nut DIN934 M 6	3 Stk	
		4	F20258	Washer DIN125 A 6,4	3 Stk	
		5	101278	Circuit diagram PR 8 - 20	1 Stk	

1 - Switch box - F458490



1 - Switch box - F458490

		Position No.	Part No.	Designation	Quantity	
		1	F10131	Sticker flash	1 Stk	
		2	F20664	Seal 18 x 3	400 mm	
		3	F20286	Monitoring unit MÜZ 202	1 Stk	
		4	F20723	Fuse terminal grey 5.0 x 20mm	1 Stk	
		5	F27065	Side plate grey FEM 8S	1 Stk	
		6	F26053	Fuse 2.0 AT 5,0 x 20 mm	2 Stk	
		7	F22287	Motor protect relay 2.6 -3.7 A LR 2-K0310	1 Stk	
		8	F20285	Rectifier EBR 3	1 Stk	
		9	F27095	Power contactor 230VAC LC1 K0910P7	1 Stk	
		10	F27098	Aux. switch block LA1KN11	1 Stk	
		11	F26382	Counter - operating hours 230V BW 40	1 Stk	

		Position No.	Part No.	Designation	Quantity	
		12	F21960	Terminal - 1x, blue 4mm²	1 Stk	
		13	F20903	Protective conductor terminal 2x 4mm²	2 Stk	
		14	F20301	Terminal - 1x, grey 4mm²	2 Stk	
		15	F27727	Side plate grey FEM 6	1 Stk	
		16	F29058	Cable gland M 20 x 1.5	2 Stk	
		17	F25978	Cable gland M 32 x 1.5	1 Stk	
		18	F240172	Sealing ring M 32 / 4 x 7 mm	1 Stk	
		19	F25780	Hexagonal nut M 20 x 1,5	3 Stk	
		20	F24720	Hexagonal nut M 32 x 1,5	1 Stk	
		21	F26115	blank plug M 20 x 1,5	1 Stk	
		22	F28278	End terminal BNK - BADL	1 Stk	

5 - Control unit - 107001et



5 - Control unit - 107001et

		Position No.	Part No.	Designation	Quantity	
		1	F41648	Pressure gauge PR 8 - 20	1 Stk	
		2	F41658	valve unit PR 8 - 20	1 Stk	
		3	104646	Cover hood M22 - H2	1 Stk	
		4	F41598a	Pushbutton PR 8 - 20	1 Stk	

1 - Pressure gauge - F41648



1 - Pressure gauge - F41648

		Position No.	Part No.	Designation	Quantity	
		1	F23492	Countersunk screw DIN85 M 3 x 10	3 Stk	
		2	F26571	Pressure gauge 0 to 6 bar	1 Stk	
		3	F444689	Connector PR 8 - 20	1 Stk	
		4	F20171	Hose Ø 6 x 3 x 320	1 Stk	
		5	F20164	Hose clamp MAH 4 Ø 8-16	1 Stk	

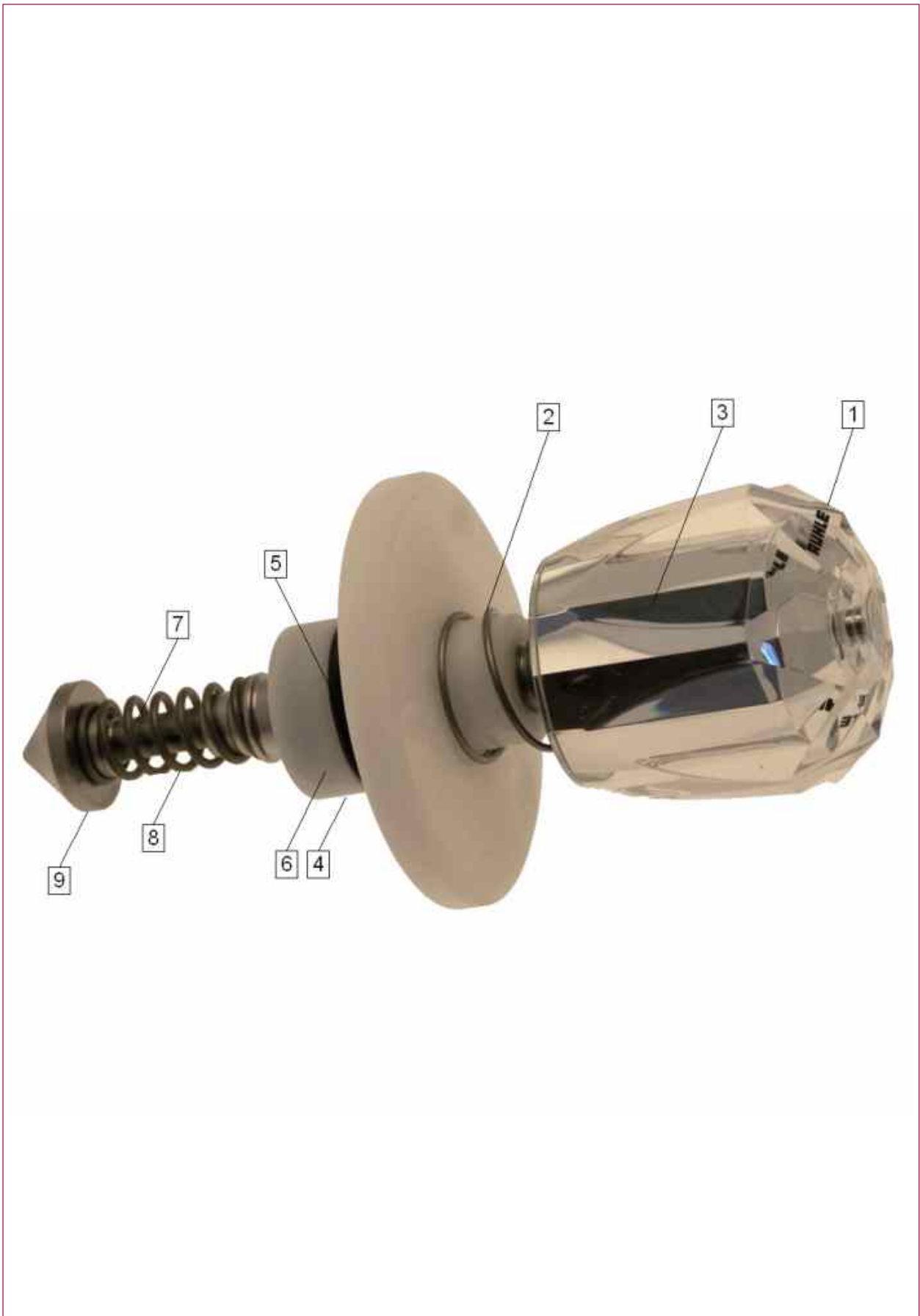
2 - valve unit - F41658



2 - valve unit - F41658

		Position No.	Part No.	Designation	Quantity	
		1	F20259	Hexagonal nut DIN934 M 8	2 Stk	
		2	F21260	Spring lock washer DIN127 B 8	2 Stk	
		3	F22888	Washer DIN125 A 8,4	2 Stk	
		4	F41547	Housing PR 8 - 20	1 Stk	
		5	F20143	plate / sheet 112 x 74 x 2,5	1 Stk	
		6	F40024	Flow control valve PR 8 - 20	1 Stk	

6 - Flow control valve - F40024



6 - Flow control valve - F40024

		Position No.	Part No.	Designation	Quantity	
		1	F41722	Grohe adjusting handle PR 8 - 20	1 Stk	
		2	F22560	Pressure spring d1.5 x De28 x 50	1 Stk	
		5	F29317	O-ring Ø 24 x 3	1 Stk	
		6	F22570	Radial shaft seal Ø 14 x Ø 26 x 7	1 Stk	
		8	F20144	Pressure spring d1.8 x De16 x 35	1 Stk	

6 - drive - 107007



6 - drive - 107007

		Position No.	Part No.	Designation	Quantity	
		1	F41736	Gear box PR 8 - 15	1 Stk	
		2	F457727	Connecting rod PR 8 - 15	1 Stk	
		3	F41660	Traverse PR 8 - 15	1 Stk	
		4	F457729	Connecting rod PR 8 - 20	1 Stk	
		5	F447392	Cable for main drive PR 8 / 10 / 15 / 20	1 Stk	
		6	F21262	Annular spring Ø 12 x Ø 30 x 2,2	2 Stk	

1 - Gear box - F41736

		Position No.	Part No.	Designation	Quantity	
		11	F20211	Grooved ball bearing DIN625 - 4206	1 Stk	
		12	F20213	Tapered ball bearing DIN628 - 3204	1 Stk	
		14	F20217	Locking ring DIN471 Ø 30 x 1,5	1 Stk	
		24	F21309	Radial shaft seal Ø 30 x Ø 40 x 7	1 Stk	
		25	F21345	Radial shaft seal Ø 35 x Ø 47 x 7	1 Stk	
		28	F24031	Spring lock washer DIN127 B 6	4 Stk	
		31	F26569	Grooved ball bearing DIN625 - 6203 1Z	1 Stk	
		33	F27788	Tapered ball bearing DIN628 - 3201 2RS	1 Stk	
		36	F257892	Plate 170 x 50 x 2.3	2 Stk	
		37	F28643	Gear box PR 9/10/15 empty 304 x 198 x 151,7	1 Stk	
		38	F10002	Oil BMB 220 graphite additive	0,4 ltr	

		Position No.	Part No.	Designation	Quantity	
		39	F10140	Low-viscosity grease Low-viscosity grease	1,5 ltr	
		40	F40029	Eccentric tappet PR 8 - 20	1 Stk	
		41	F40031	Forward feed PR 8 - 15	1 Stk	
		42	F40254	Impeller pump PR 8 - 20	1 Stk	
		43	F41082	Lever PR 8 - 20	1 Stk	
		500	F20276	Gear motor LS90ST	1 Stk	

42 - Impeller pump - F40254



42 - Impeller pump - F40254

		Position No.	Part No.	Designation	Quantity	
		5	F20155	Impeller M 401 M401	1 Stk	
		6	F41281	Sealing set VA-pump M 401	1 Stk	

2 - Connecting rod - F457727



2 - Connecting rod - F457727

		Position No.	Part No.	Designation	Quantity	
		1	F20189	Shaft Ø 14 x 350	1 Stk	
		2	F20205	Hexagonal nut DIN934 M 14	2 Stk	
		3	F20215	joint bearing GIRS 14 VA	2 Stk	

4 - Connecting rod - F457729



4 - Connecting rod - F457729

		Position No.	Part No.	Designation	Quantity	
		1	F20190	Shaft Ø 20 x 125	1 Stk	
		2	F20450	Hexagonal nut DIN934 M 20 x 1,5	2 Stk	
		3	F20216	joint bearing GI 20	2 Stk	

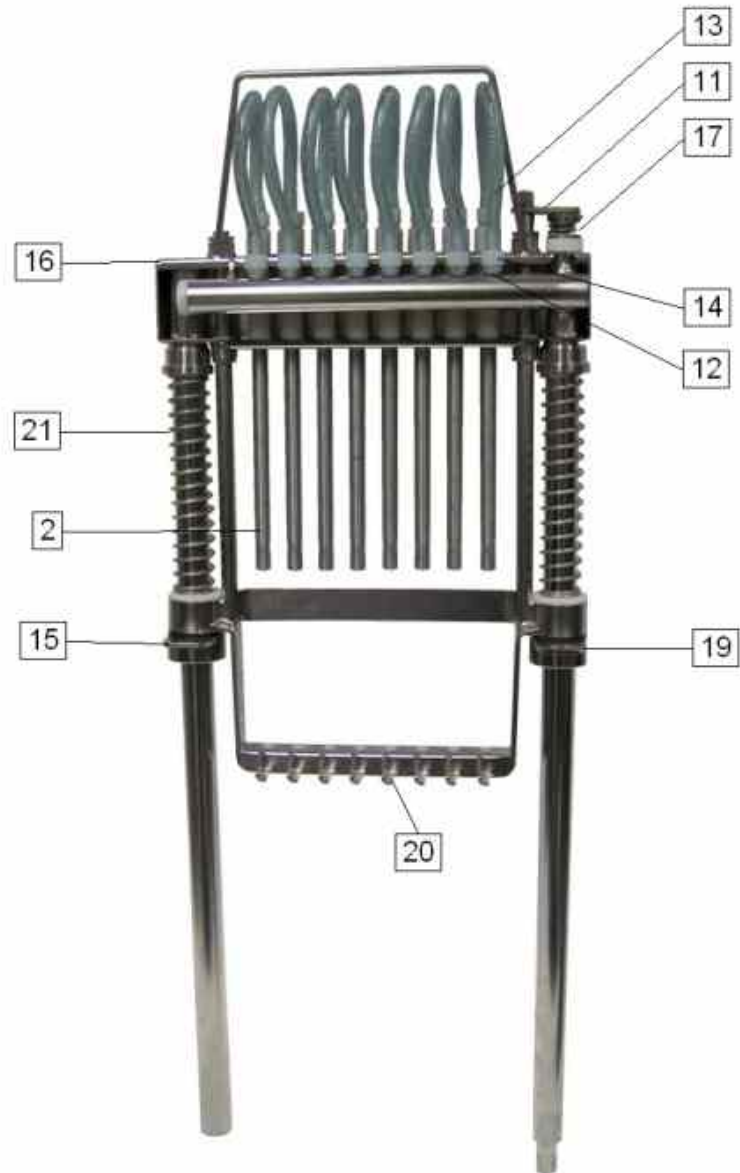
7 - Needle beam Needle beam Needle beam - 107014



7 - Needle beam Needle beam Needle beam - 107014

		Position No.	Part No.	Designation	Quantity	
		1	F41795	Needle beam PR 8	1 Stk	
		2	F457750	Guide PR 8 - 15	2 Stk	
		3	F41300	Guide PR 8 - 30	2 Stk	
		4	F21297	Plate 303 x 50 x 15	1 Stk	
		5	F20114	Pressure spring d1.8 x De19 x 285	8 Stk	
		6	F21307	Ring Ø 10,2 x Ø 19 x 2	8 Stk	
		7	F27790	Clamping ring Ø 14 x Ø 20 x 12	8 Stk	
		8	F20117	Curing needle Ø 4,0 x 165	8 Stk	

1 - Needle beam - F41795

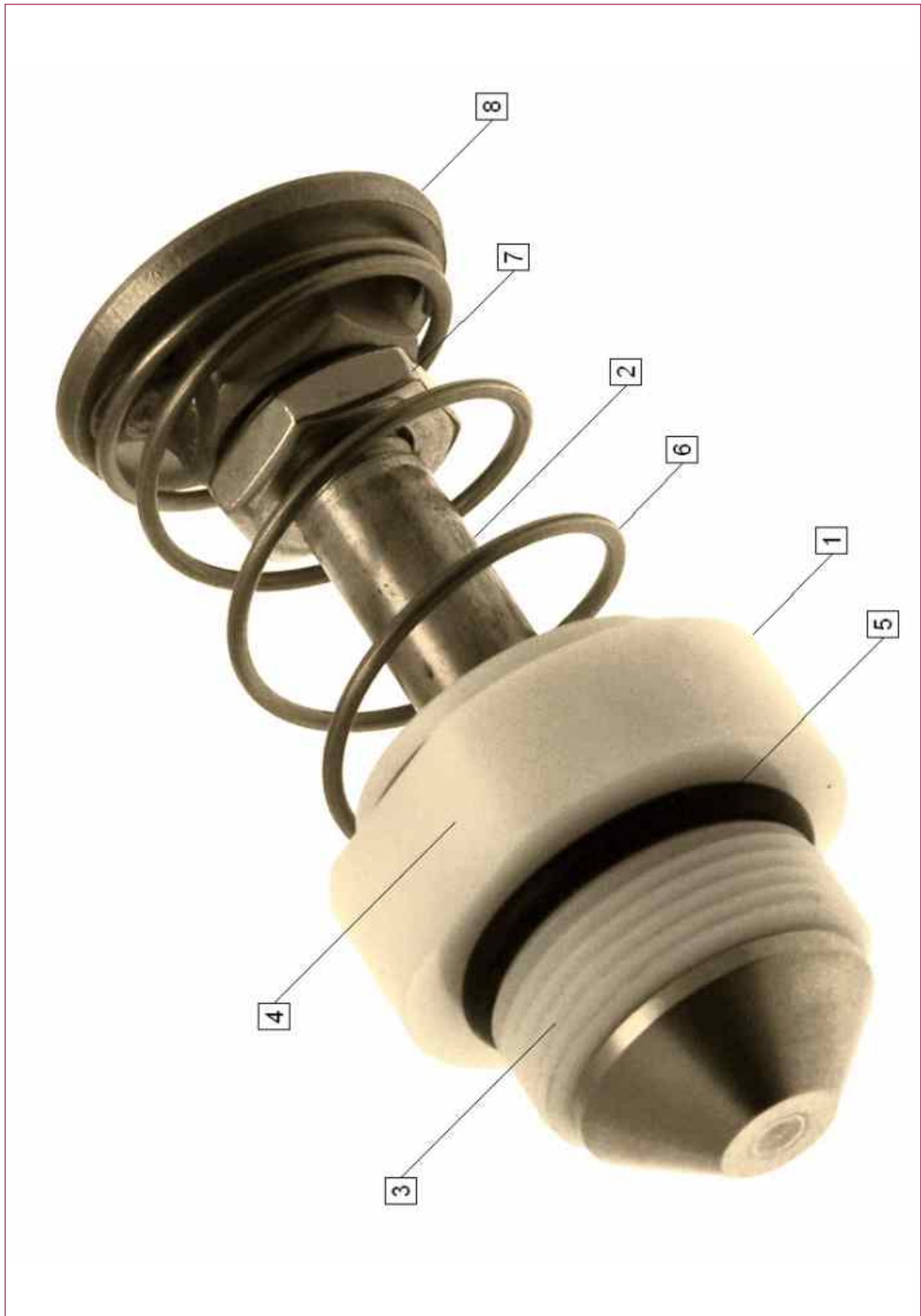


1 - Needle beam - F41795

		Position No.	Part No.	Designation	Quantity	
		2	100349	Tube PR 8 - 15	8 Stk	
		3	F20122	bushing Ø 15 x Ø 25 x 79	8 Stk	
		4	F20127	Plug Ø 30 x 28	1 Stk	
		5	F20134	Cap nut DIN917 M 8	1 Stk	
		6	F20137	O-ring Ø 19 x 3,5	1 Stk	
		8	F21299	Seal Ø 30 x Ø 50 x 3	2 Stk	
		11	F23255	plate / sheet 60 x 20 x 5	1 Stk	
		12	F23502	Coupling Ø 12 x Ø 5 x 40	8 Stk	
		13	F20171	Hose Ø 6 x 3 x 320	8 Stk	
		14	F27791	Clamping ring Ø 13 x Ø 20 x 12	16 Stk	
		15	F40173	Clamping ring PR 8	1 Stk	

		Position No.	Part No.	Designation	Quantity	
		17	F41253	valve unit PR 8 - 10	1 Stk	
		18	F41302	Cable gland PR 8 - 20	4 Stk	
		19	F40173a	Clamping ring PR 8	1 Stk	
		21	F20112	Pressure spring d2.8 x De38 x 285	2 Stk	
		22	F21306	bushing Ø 31,5 x Ø 50 x 35	2 Stk	
		23	F20121	bushing Ø 7 x Ø 12 x 20	8 Stk	

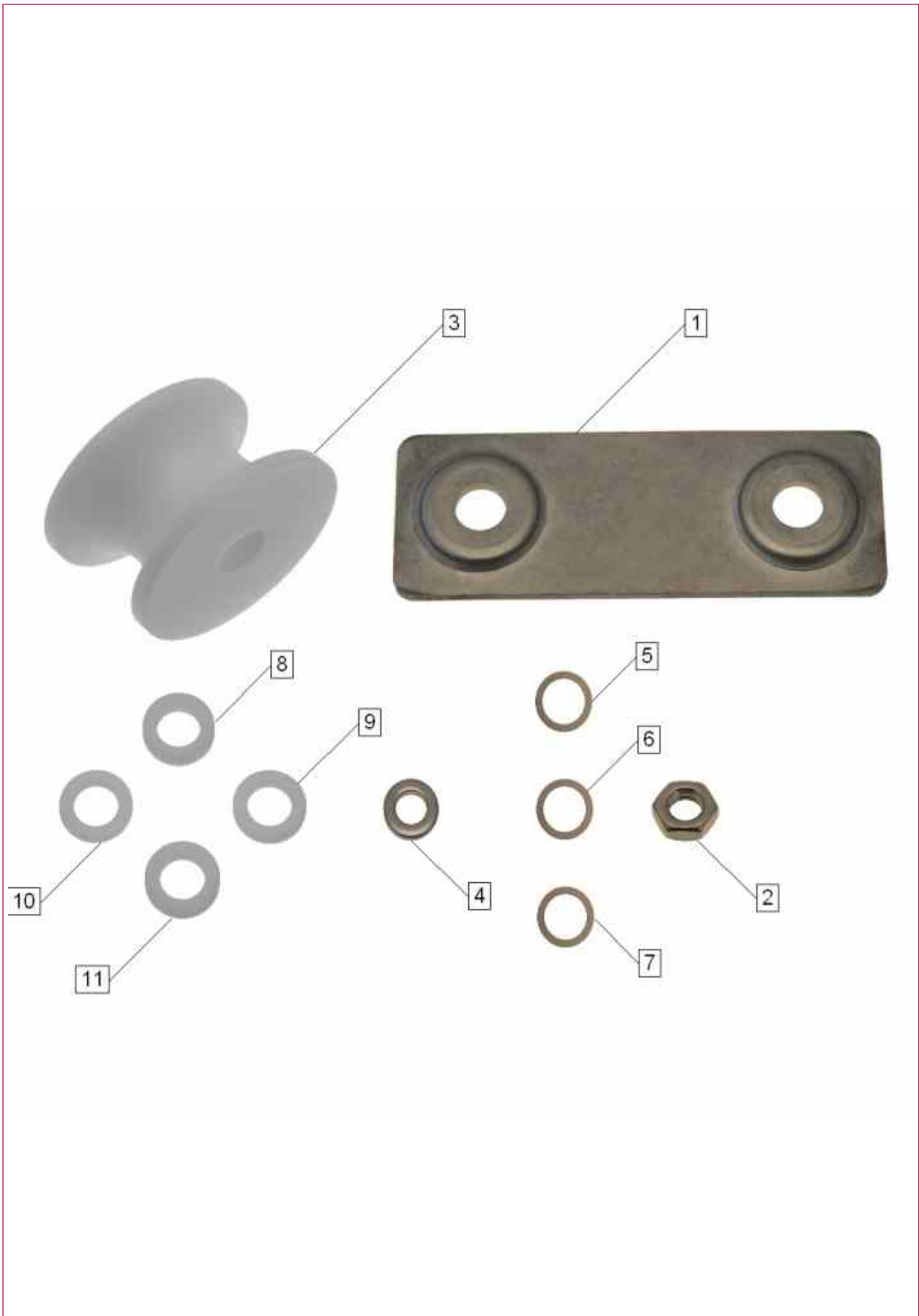
17 - valve unit - F41253



17 - valve unit - F41253

		Position No.	Part No.	Designation	Quantity	
		3	F20129	Radial shaft seal Ø 10 x Ø 18 x 6	1 Stk	
		5	F20138	O-ring Ø 20 x 3	1 Stk	
		6	F22560	Pressure spring d1.5 x De28 x 50	1 Stk	

2 - Guide - F457750



2 - Guide - F457750

		Position No.	Part No.	Designation	Quantity	
		1	F20041	plate / sheet 110 x 40 x 1,5	2 Stk	
		2	F20047	Hexagonal nut DIN439 M 10	4 Stk	
		3	F22333	Rolle Ø 15,1 x Ø 68,4 x 40	4 Stk	
		4	F22916	Washer DIN125 A 15	4 Stk	
		5	F26948	Compensating disc Ø 16 x Ø 22 x 0,1	4 Stk	
		6	F26948a	Compensating disc Ø 16 x Ø 22 x 0,2	4 Stk	
		7	F26948b	Compensating disc Ø 16 x Ø 22 x 0,5	4 Stk	
		8	F28958	Ring Ø 15,2 x Ø 25 x 1,5	4 Stk	
		9	F28959	Ring Ø 15,2 x Ø 25 x 2	4 Stk	
		10	F28960	Ring Ø 15,2 x Ø 25 x 2,5	4 Stk	
		11	F28961	Ring Ø 15,2 x Ø 25 x 3	4 Stk	

8 - Conveyor belt - F41930

		Position No.	Part No.	Designation	Quantity	
		2	F21267	Disc Ø 18,5 x Ø 28 x 3	16 Stk	
		3	F27848	bushing Ø 25,2 x Ø 40 x 79,5	2 Stk	
		5	F21278	Pressure spring 5.0 x 29 x 90	4 Stk	
		6	F20071	Shaft Ø 25 x 250	1 Stk	
		7	F40166	Disc PR 8 - 15	2 Stk	
		8	F21281	Hexagonal bolt DIN933 M 8 x 16	4 Stk	
		9	F21848	bushing Ø 25,2 x Ø 40 x 57,5	1 Stk	
		10	F27700	bushing Ø 25,2 x Ø 40 x 78,5	1 Stk	
		11	F20069	Shaft Ø 25 x 253	1 Stk	
		12	F41931	Disc PR 8 - 15	2 Stk	
		13	F40013	Conveyor belt PR 8 - 15	1 Stk	

13 - Conveyor belt - F40013



13 - Conveyor belt - F40013

		Position No.	Part No.	Designation	Quantity	
		1	F20080	Profile 260 x 35 x 6 x 2	44 Stk	
		2	F20081	Lug 36 x 25 x 10.3 x 2	88 Stk	

10 - feed cable - 107011



10 - feed cable - 107011

		Position No.	Part No.	Designation	Quantity	
		1	F242947	Cable gland M 25 x 1.5 / brass	1 Stk	
		2	F29060	Hexagonal nut M 25 x 1,5	1 Stk	
		3	F26441	CEE socket 16A-6h 5-pin 400V	1 Stk	
		4	F22457	Cable H07RN-F 5G1,5	3700 mm	

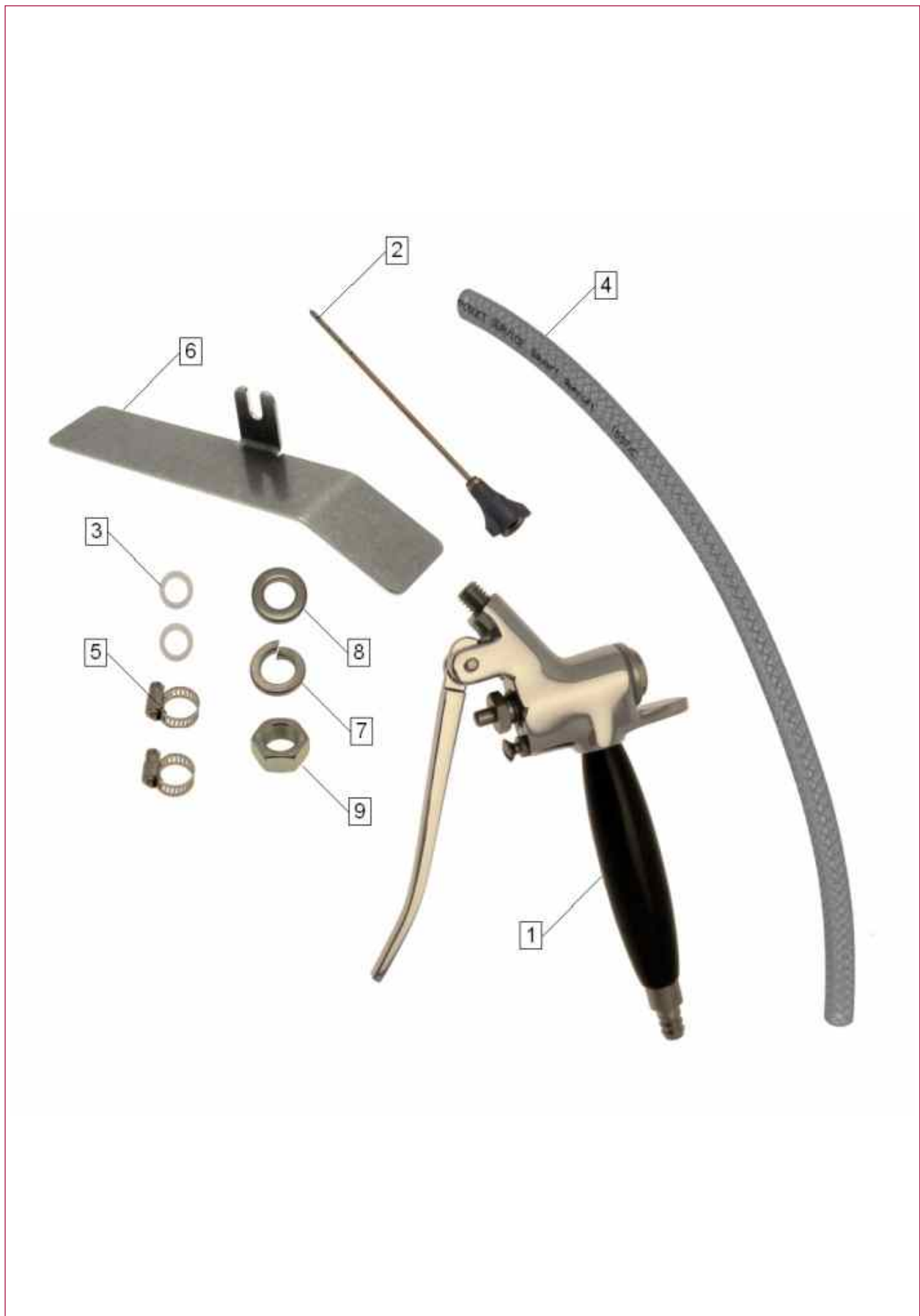
11 - Hood - F457734et



11 - Hood - F457734et

		Position No.	Part No.	Designation	Quantity	
		1	F20063	Perspex window 325 x 310 x 4	1 Stk	
		2	F24650	Splash guard 270 x 140 x 2	1 Stk	
		3	F20062	Splash guard 270 x 230 x 2	1 Stk	
		4	F20741	Solenoid switch MAK 2626-2	1 Stk	
		5	F20060	Solenoid Ø 4.4 x Ø 23 x 10	1 Stk	

12 - Hand sprayer - F41820



12 - Hand sprayer - F41820

		Position No.	Part No.	Designation	Quantity	
		1	F27964	Hand sprayer PR	1 Stk	
		2	F26673	Curing needle Ø 3,0 x 152	1 Stk	
		3	F26944	Ring Ø 9 x Ø 15 x 2	2 Stk	
		4	F27665	Hose Ø 6 x 3	2,5 m	
		5	F20164	Hose clamp MAH 4 Ø 8-16	2 Stk	
		6	F257748	Profile 37 x 50,6 x 175 x 2	1 Stk	
		7	F24031	Spring lock washer DIN127 B 6	1 Stk	
		8	F20258	Washer DIN125 A 6,4	1 Stk	
		9	F20203	Hexagonal nut DIN934 M 6	1 Stk	

CM Machine Services Ltd.



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